

CLAIMS

1. A thin film transistor comprising: a semiconductor layer; and a source region and a drain region provided to be isolated from each other so as to mutually oppose the semiconductor layer, wherein

5 the semiconductor layer has π -conjugated organic semiconductor molecules as its main component; and

the π -conjugated organic semiconductor molecules are oriented so that π orbitals thereof substantially oppose each other and that a molecular axis of main chains thereof is oriented to be inclined with respect to a direction of
10 electric field in a channel formed in the semiconductor layer.

2. The thin film transistor according to claim 1, wherein:

the source region and the drain region are provided to be isolated from each other so as to have mutually opposing sides facing the semiconductor
15 layer; and

the π -conjugated organic semiconductor molecules are oriented so that the molecular axis of the main chains is inclined with respect to a direction perpendicular to the opposing sides.

20 3. The thin film transistor according to claim 1, wherein:

the source region and the drain region are provided to be isolated from each other so as to have mutually opposing planes facing the semiconductor
layer; and

the π -conjugated organic semiconductor molecules are oriented so that
25 the molecular axis of the main chains is inclined with respect to a direction

perpendicular to the opposing planes.

4. The thin film transistor according to claim 2 or 3, further comprising:
 - a gate electrode provided on at least one surface of the semiconductor
 - 5 layer with a gate insulating layer interposed therebetween; and
 - the molecular axis of the main chains of the π -conjugated organic semiconductor molecules is oriented substantially in an orientation direction that is inclined at an angle θ with respect to the direction perpendicular to the opposing sides or opposing planes of the source region and the drain
 - 10 region, the angle θ determined by the following equation (1):

$$\theta = \arctan (\sigma_2/\sigma_1), \quad (1)$$

where σ_1 is a conductivity along the molecular axis direction of the main chains of the π -conjugated organic semiconductor molecules and σ_2 is a conductivity along the direction perpendicular to the molecular axis direction

- 15 and along the π orbital axis direction, the conductivities being determined in a state in which a voltage substantially equivalent to that when the thin film transistor is ON is applied to the gate electrode.

5. The thin film transistor according to claim 4, wherein the molecular
- 20 axis of the main chains of the π -conjugated organic semiconductor molecules is oriented so as to exist within a plane substantially parallel to a principal plane of the semiconductor layer, and a range of the orientation is the angle θ $\pm 10^\circ$.

- 25 6. The thin film transistor according to claim 4, wherein the molecular

axis of the main chains of the π -conjugated organic semiconductor molecules is oriented so as not to exist within a plane substantially parallel to a principal plane of the semiconductor layer, and a range of the orientation is the angle $\theta \pm 5^\circ$.

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7. The thin film transistor according to claim 1, wherein the π -conjugated organic semiconductor molecules are made of a derivative having as its main chain a molecular structure of one of thiophene, acetylene, pyrrole, phenylene, and acene, or combinations thereof.

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8. The thin film transistor according to claim 7, wherein the π orbitals do not extend from the π -conjugated organic semiconductor molecules in the same vector direction.

15 9. The thin film transistor according to claim 7 or 8, wherein the π -conjugated organic semiconductor molecules are crystalline.

10. A method of fabricating a thin film transistor having a semiconductor layer, and a source region and a drain region provided to be isolated from 20 each other so as to mutually oppose the semiconductor layer, the method comprising:

using π -conjugated organic semiconductor molecules for the semiconductor layer as its main component; and

orienting the π -conjugated organic semiconductor molecules so that π 25 orbitals substantially oppose each other, and that a molecular axis of main

chains thereof is oriented to be inclined with respect to a direction of electric field in a channel formed in the semiconductor layer.

11. The method of fabricating a thin film transistor according to claim 10,

5 further comprising:

providing the source region and the drain region to be isolated from each other so as to have mutually opposing sides facing the semiconductor layer; and

orienting the π-conjugated organic semiconductor molecules so that

10 the molecular axis of the main chains is inclined with respect to a direction perpendicular to the opposing sides.

12. The method of fabricating a thin film transistor according to claim 10,

further comprising:

15 providing the source region and the drain region to be isolated from each other so as to have mutually opposing planes facing the semiconductor layer; and

orienting the π-conjugated organic semiconductor molecules so that the molecular axis of the main chains is inclined with respect to a direction 20 perpendicular to the opposing planes.

13. The method of fabricating a thin film transistor according to claim 11

or 12, further comprising:

providing a gate electrode on at least one surface of the semiconductor

25 layer with a gate insulating layer interposed therebetween; and

orienting the molecular axis of the main chains of the π -conjugated organic semiconductor molecules substantially in an orientation direction inclined at an angle θ with respect to the direction perpendicular to the opposing sides or opposing planes of the source region and the drain region,
5 the angle θ determined by the following equation (1):

$$\theta = \arctan (\sigma_2/\sigma_1), \quad (1)$$

where σ_1 is a conductivity along the molecular axis direction of the main chains of the π -conjugated organic semiconductor molecules and σ_2 is a conductivity along the direction perpendicular to the molecular axis direction
10 and along the π orbital axis direction, the conductivities being determined in a state in which a voltage substantially equivalent to that when the thin film transistor is on is applied to the gate electrode.

14. The method of fabricating a thin film transistor according to claim 13,
15 further comprising: orienting the molecular axis of the main chains of the π -conjugated organic semiconductor molecules so as to exist within a plane substantially parallel to the principal plane of the semiconductor layer, and setting a range of the orientation to be the angle $\theta \pm 10^\circ$.

20 15. The method of fabricating a thin film transistor according to claim 13,
further comprising: orienting the molecular axis of the main chains of the π -conjugated organic semiconductor molecules so as not to exist within a plane substantially parallel to the principal plane of the semiconductor layer,
and setting a range of the orientation to be the angle $\theta \pm 5^\circ$.

16. The method of fabricating a thin film transistor according to claim 10, wherein a derivative having as its main chain a molecular structure of one of thiophene, acetylene, pyrrole, phenylene, and acene, or combinations thereof, is used as the π -conjugated organic semiconductor molecules.

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17. An active matrix-type display comprising a plurality of thin film transistors according to any one of claims 1 through 9, as switching elements for driving pixels.

10 18. A wireless ID tag comprising a thin film transistor according to any one of claims 1 through 9 as a semiconductor element for constructing an integrated circuit.

15 19. A portable device comprising a thin film transistor according to any one of claims 1 through 9 as a semiconductor element for constructing an integrated circuit.